

## WHAT IS CLAIMED IS:

1. A method for manufacturing a scouring body, a hardenable binder being applied to a material web made from textile material, the material web being subsequently guided through at least one heating zone for at least one thermal hardening process, and the material web being provided with surface embossing in an embossing process by thermal molding, wherein thermal molding for the embossing process is carried out between the application of the binder and a final thermal hardening process resulting in the final hardening of the binder.
2. The method as recited in Claim 1, wherein the thermal molding for the embossing process is carried out directly prior to the final thermal hardening process resulting in the final hardening of the binder.
3. The method as recited in Claim 1, wherein one or more partial thermal hardening processes precede the final thermal hardening process, and the thermal molding for the embossing process is carried out prior to the partial hardening process or prior to one of the partial thermal hardening processes.
4. The method as recited in one of Claims 1 through 3, wherein the embossing process takes place via rolling, pressing, or punching.